

### CASE STUDY

# Geopost Distribution Depot Skypark

## Exeter, United Kingdom

Skypark will be the most significant Business Park development in the South West of England. It will cost £210M and be constructed over the coming 20 years. One of the first units to be built as part of the development is the Geopost Parcel Handling Facility, requiring approximately 13,000m<sup>2</sup> of external concrete to handle high volumes of heavy goods vehicle traffic.



#### Challenge

Due to the high profile of the project and heavy use, the initial specification for the external concrete pavement included Air Entrainment and heavy grade conventional steel mesh reinforcement.

Bonar were asked to provide an equivalent solution in Synthetic Macro Fibre by Nationwide Concreting to allow them to tender for the contract to supply and install the external concrete.

#### Solution

- A professionally indemnified Macro Fibre Solution, using DURUS \$400, was provided by one of Bonar's Consulting Engineers.
- The solution also included Fibrin XT micro fibre to improve the durability of the concrete and give freeze/thaw protection in lieu of AEA.
- The solution was accepted by the Main Contractor.
- The concrete supplier was given Technical Support to ensure the mix design was correct.
- Site support was also given to Nationwide Concreting.







By eliminating steel mesh, large areas can be poured, with saw cut contraction joints being made the following day.



As the reinforcement is dosed into the concrete during batching, the mixer truck can discharge directly into the formwork.

#### Benefits of the solution

The Contractor was able to show a significant cost saving and reduction in construction time by eliminating the need for steel placement and fixing in the construction schedule.

Air Entrainment was not required due to the addition of Fibrin XT to give the concrete frost protection and improve durability.

The use of synthetic macro fibre to replace conventional steel mesh reinforcement provides an embedded carbon saving of around 60%, allowing the project to improve its sustainability credentials.

#### Installation benefits

The concrete could be poured directly into the formwork in larger volumes, with saw cut joints being made the following day.

There was no requirement for heavy steel mesh to be handled, cut and placed, which eliminated significant Health & Safety hazards and reduced construction time.

#### Result

The external concrete works were completed in line with a challenging construction schedule, to the satisfaction of the Main Contractor.

The use of Synthetic Macro Fibres has maintained structural performance, while reducing construction time, cost and embedded carbon.

The use of Fibrin XT has improved the durability of the concrete pavement and given frost protection in lieu of AEA.

#### **Products used**



DURUS S400 Synthetic Macro Fibre Replaces conventional steel mesh reinforcement



Fibrin XT Monofilament Micro Fibre Improves the durability of the concrete and gives frost protection in lieu of AEA



 Belgium
 T +32 52 457 487

 Czech Republic
 T +420 518 329 113

 France
 T +33 1 57 63 67 40

 Germany
 T +49 6022 812020

 Hungary
 T +36 49 540 190

 Netherlands
 T +31 85 744 13 00

 Slovakia
 T +421 37 6556010

 United Kingdom
 T +44 1482 863777

 USA
 T +1 828 665 50 50

 www.adfil.co.uk
 / info@bonar.com